





Product line for sliding frames, with low profile weight and distinctive linear appearance.

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PROFILE TECHNICAL SPECIFICATIONS	
Extruded Alloy	AlMgSi (EN AW 6060)
Hardness	12 Webster or 70 HB minimum
Minimum Powder Coating Thickness	75μm minimum
Profile Thickness (min-max)	1,3 – 1,5 mm
Profile Geometry Control	EN DIN 12020-2 Compliant

PRODUCT LINE TECHNICAL CHARACTERISTICS	
Sash Dimensions (Width \ Height)	32 \ 65,5 mm
Sliding Movement	Single or Double teflon roller
Glazing Type	Single or Double, up to 20 mm
Glazing Weight	37 Kg with a single roller
	75 Kg with a double roller
Sealing	Perimetrical, with two rows of high-
	density brushes

Product Line Construction Options:

- ✓ Interlocking (with or without a fly-screen)
- ✓ Internal Fusible (glazing or glazing with shutter or glazing with shutter and fly-screen)
- ✓ External Fusible (glazing or glazing with shutter or glazing with shutter and fly-screen)

Certifications:

- ✓ The design, the production process, and the quality control of all profiles produced by Alumil are certified with ISO 9001.
- ✓ The process of electrostatic powder coating is certified by QUALICOAT and RAL (GSB) in all plants operated by Alumil.